

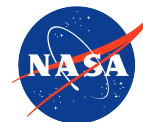


Cold Survivable Distributed Motor Controller

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Doug Sheldon, Malcolm Lias, Troy Gross**



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California Institute of Technology



The Problem We Are Trying to Solve

- Conventional practice is to house actuator electronics in a protected, centralized, warm electronics box (WEB), requiring highly complex, point-to-point wiring to connect the drive and control electronics to the actuators and instruments, usually located at the system appendages.



MSL Wiring Harness



Integration and Test



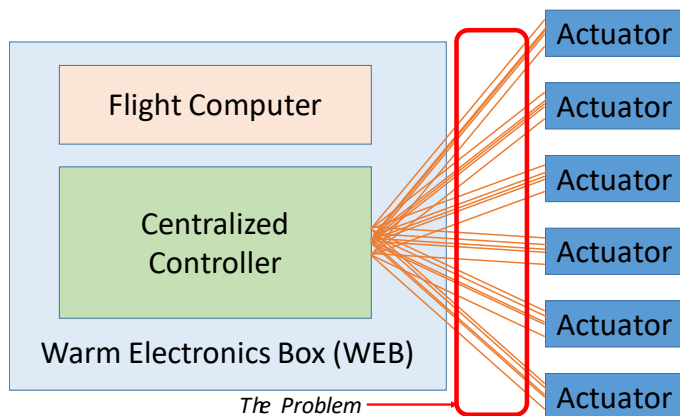
MSL's Robotic Arm

*Illustration of cabling mass and complexity in current landed mission architectures across all subsystems and phases of development.
Bulky, not adaptable, heavy and unreliable*

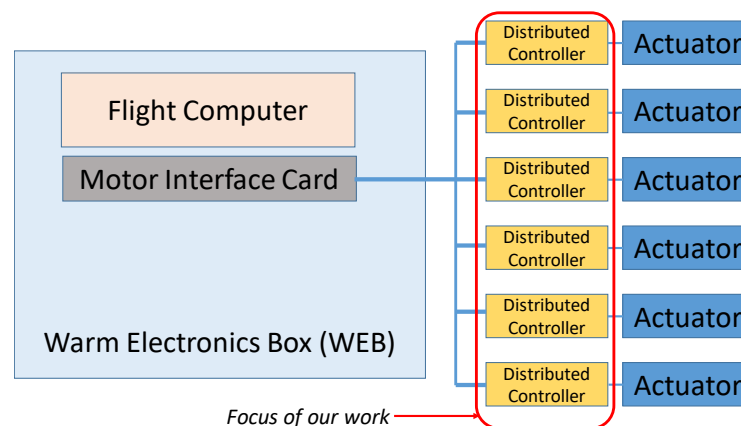


Our Solution: A Distributed System

- We solve this problem by utilizing a distributed motor control (DMC) technology that will:
 - minimize the dependency of the motor controller on the Warm Electronics Box (WEB)
 - eliminate the point-to-point wiring, and reduce the wire count by two orders of magnitude with concomitant savings in mass, cost and complexity.



Current state a practice: Point to point



Distributed Motor Control Electronics

Less complex, more adaptable, less mass



Overview 3 of 5

Our Solution: Benefits



CSDMC

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- **Historical JPL actuator cable mass and analysis of the benefits of our distributed architecture applied to the MSL mission**

| Rover System | Mars Pathfinder | MER | MSL | MSL w/DMC (planned) | Benefit |
|----------------------|-----------------|---------|---------|---------------------|---|
| Total Wiring Mass | 1.4 Kg | 10.4 Kg | 52.7 Kg | 37 Kg | 15.6 Kg (90%) reduction in harness mass |
| Actuator Wiring Mass | 0.35 Kg | 3.0 Kg | 17.4 Kg | 1.8 Kg | |

- **Additional benefits include:**
 - minimization of thermal losses by minimizing cables leaving the warm compartment.
 - greatly improved noise immunity, and reduced EMI which results in improved actuator control and repeatability.

Enables either more science instruments or longer mission duration



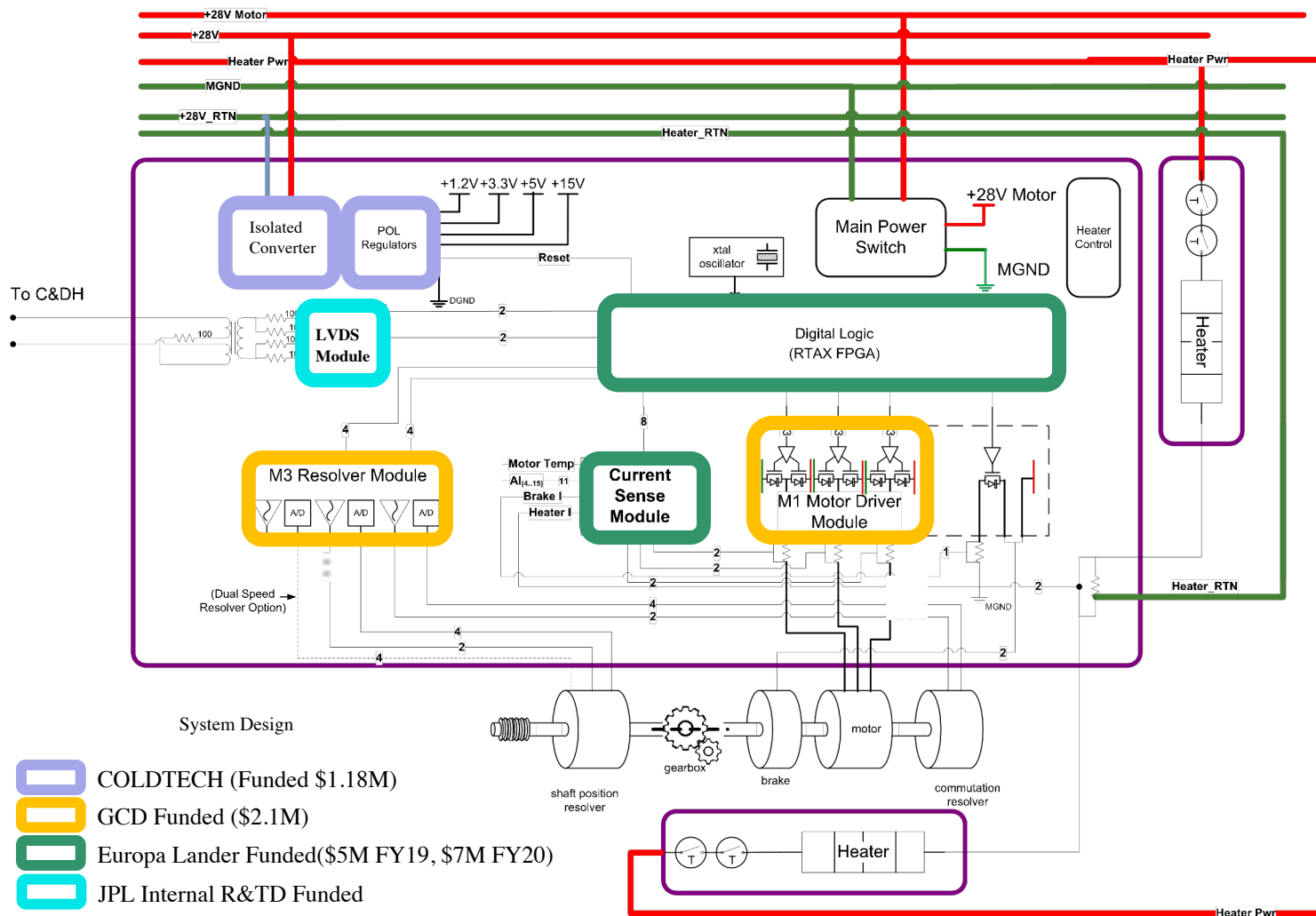
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CSDMC System Block Diagram



CSDMC

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The CSDMC leverages prior investments from STMD, JPL IR&D, and Europa Lander



Module Development Heritage

CSDMC

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| Funding Source | Technology | Picture | Heritage | Function | Status |
|----------------|--|--|---|--|-----------------------------------|
| GCD | Motor Driver Module |  3.0cm x 3.0cm | GCD – Ultra Low Temperature Electronics | Power stage for driving motors | Prototype module testing complete |
| | Resolver Module |  3.5cm x 3.5cm | GCD – Ultra Low Temperature Electronics | Position sensing | Prototype module testing complete |
| RTD | Low Voltage Differential Switching (LVDS) Module |  1.5cm x 1.0cm | JPL Internal R&TD funding | Motor control card to central computer interface | Prototype module testing complete |
| EL | Current Sense Module |  1.7cm x 1.7cm | Europa Lander | Current and temperature sensing | Module design complete |
| CSDMC | Point of Load Regulator Module |  1.7cm x 1.7cm | NASA Coldtech | Circuit prototype complete Module design complete | Prototype module testing complete |
| | Isolated Converter Module |  1.7cm x 1.7cm | NASA Coldtech | Circuit design in progress | Module design complete |

All components will be at TRL 5 by end of our 2 year effort and ready for infusion in the Europa Lander



Technical Progress

CSDMC – Milestones



CSDMC

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| Planned Progress | Actual Progress |
|---|---|
| 1. System Design | |
| 1.1 Architecture and trade studies completed 5/17 | 1.1 <u>Architecture and trade studies completed on 6/5/17</u> |
| 1.2 CSDMC Detailed System Design 3/18 | 1.2 <u>Detailed system design completed on 4/20/18</u> |
| 2. Point of Load Regulator | |
| 2.1 Prototype development completed | 2.1 <u>Prototype development completed on 11/1/17</u> |
| 2.2 i3 Module design completed 12/17 | 2.2 <u>Design completed on 12/13/17</u> |
| 2.3 Module fabrication completed 4/1/18 | 2.3 <u>First module delivered on 4/26/18</u> |
| 2.4 Module testing completed 6/1/18 | 2.4 <u>Initial module testing completed on 5/1/18</u> |
| 3. Isolated Converter | |
| 3.1 Complete electrical design 1/18 | 3.1 <u>Design completed on 1/12/18</u> |
| 3.2 Isolated converter breadboard completed 3/18 | 3.2 <u>Testing completed on 3/1/18</u> |
| 3.3 Module design Completed 7/18 | 3.3 Module PDR scheduled for 10/17/18 |
| 3.4 Module fabrication completed 9/18 | 3.4 Scheduled for 1/17/18 |
| 4. Cold Temperature Testing | |
| 4.1 Component testing completed 3/18 | 4.1 <u>Completed on 3/2/18</u> |
| 4.2 Module testing completed 1/19 | 4.2 Scheduled for 4/01/19 |



1.1 Architecture and Trade Studies

- Successful Concept System Design Review for the CSDMC held on 06/05/2017
- Agenda included:
 - Requirements
 - Area Study
 - Grounding scheme
 - Power Budget/ Power Conversion
- Review board included:
 - Dan Nakamura
 - Bill Whitaker
 - Luke Dubord
- Review passed, all actions addressed

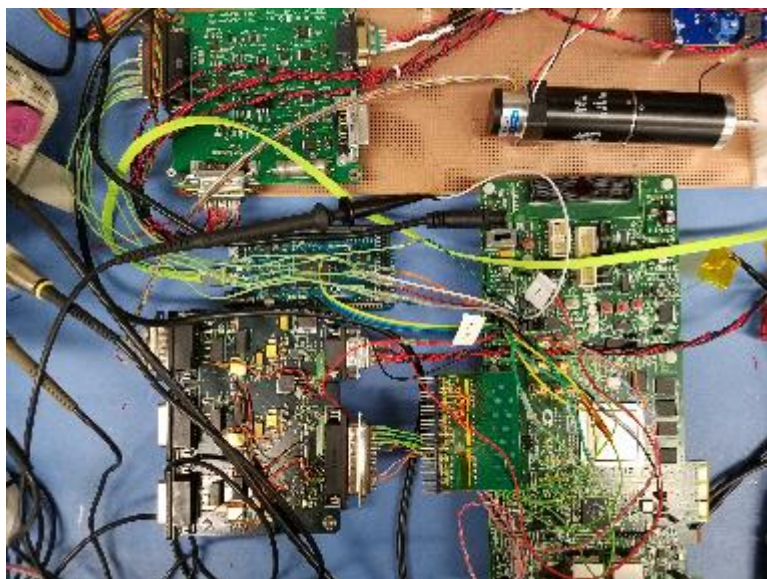
This review represents the completion of the Architecture and Trade Studies milestone

1.2 Motor Control Demonstration

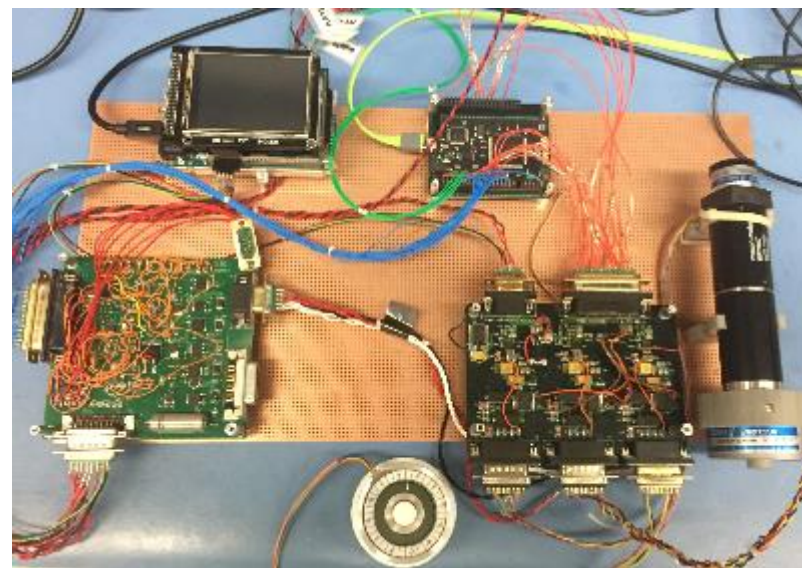
CSDMC

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- Two testbeds were constructed to show that our designs are able to play together and to allow for firmware and software development.
- Testbed includes FPGA, Resolver, Motor Driver and Current sense module breadboards or modules



Testbed #1



Testbed #2

We have completed a demonstration that shows all major pieces are working together.



Technical Progress

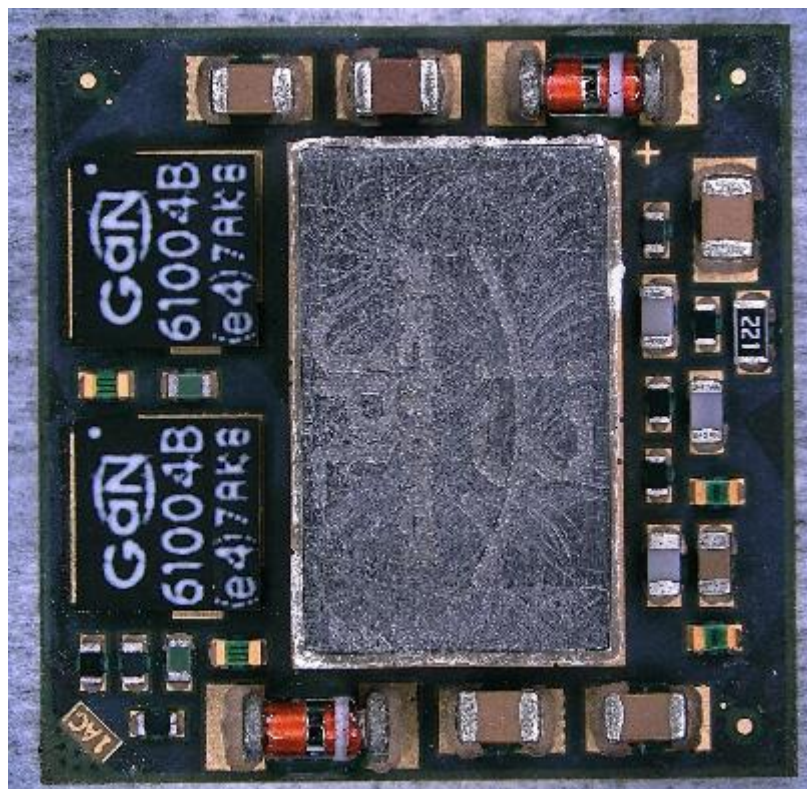
CSDMC – Milestones



CSDMC

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| Planned Progress | Actual Progress |
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- Input Voltage: 3.3V to 36.0V
- Output Voltage^{1,3}: 1.225V – 15.0v
- Output Current² up to 5A
- Efficiency > 90% (5V input, 3.3V 3.0A)
- Buck Converter Topology
- Adjustable switching frequency
- Input voltage under voltage protection
- 300KRAD Tolerant
- 1.7cm x 1.7cm compact size
- Storage temperature as low as -180C
- Over current protection
- Under voltage lockout

¹Output voltage is user selectable.

²Output current is determined by external inductor and capacitor selection.

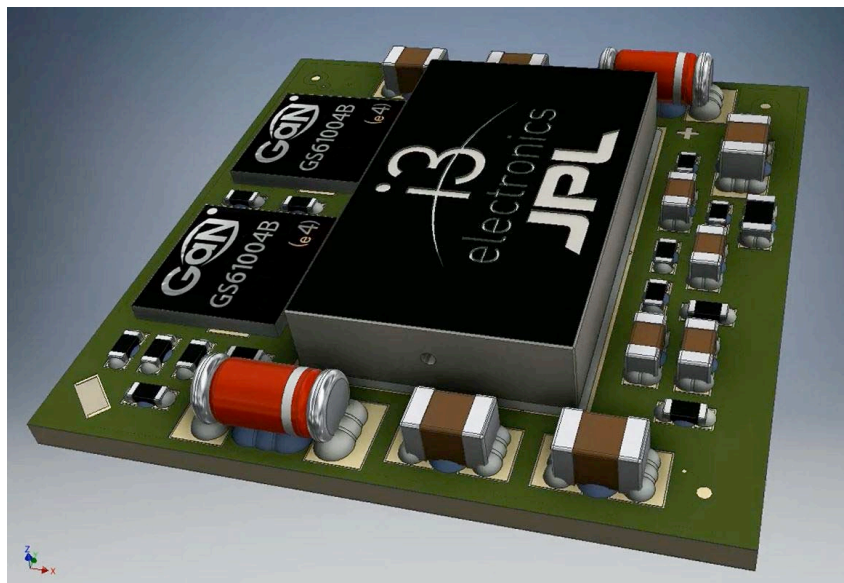
³Output voltages below 1.225V are possible with application of an external reference.

Our POL module represents the only integrated point of load regulation solution for Europa missions that require 300Krad radiation tolerance.

Applying this module to the industry standard RAD750 would cut its power consumption by 25%.

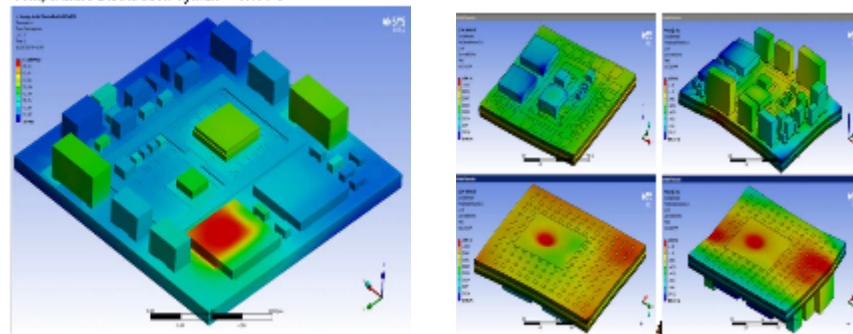
Technical Progress

Point Of Load Module Design

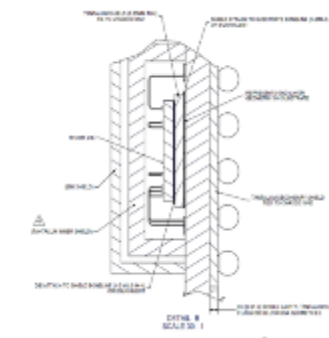


Point of Load Module

Temperature Distribution $T_{\text{max}} = 67.34^{\circ}\text{C}$

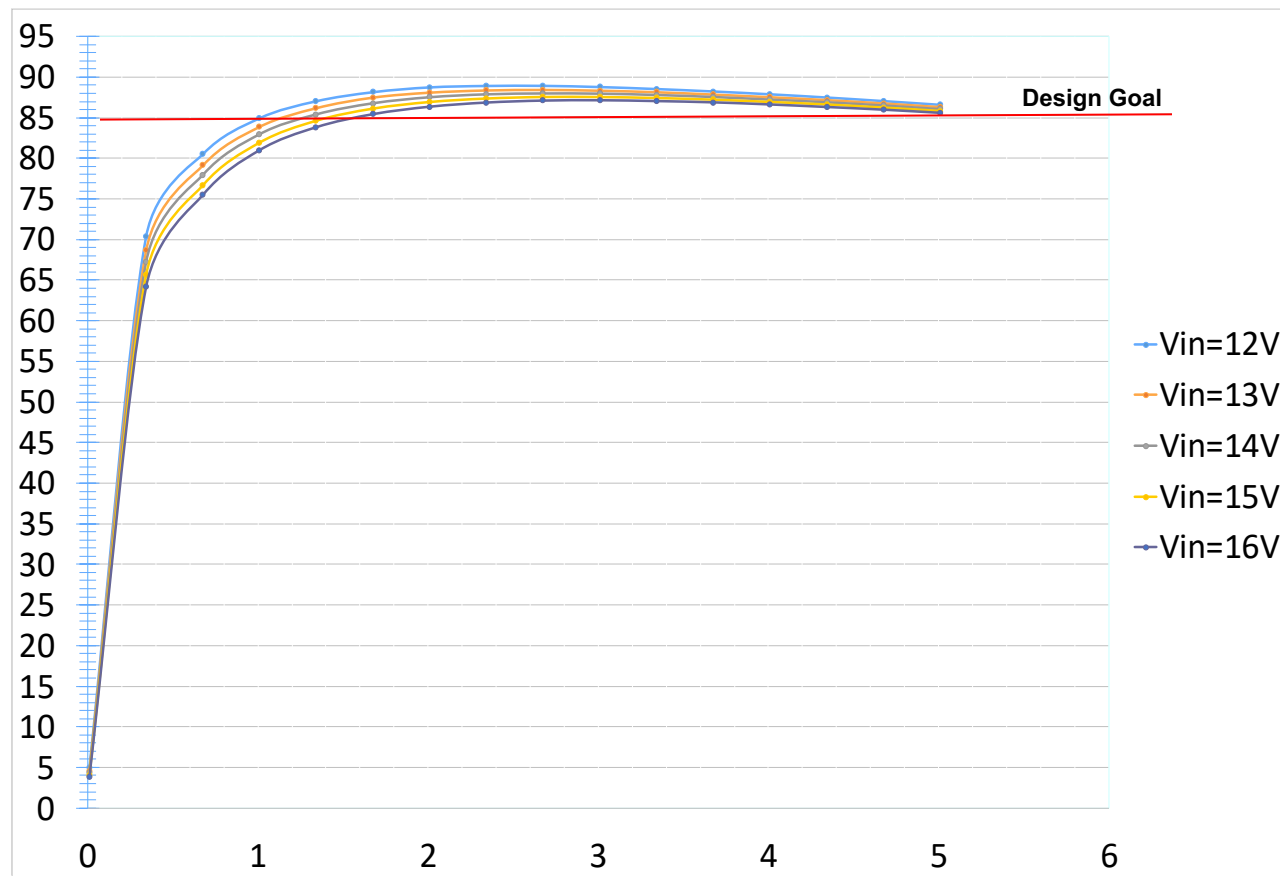
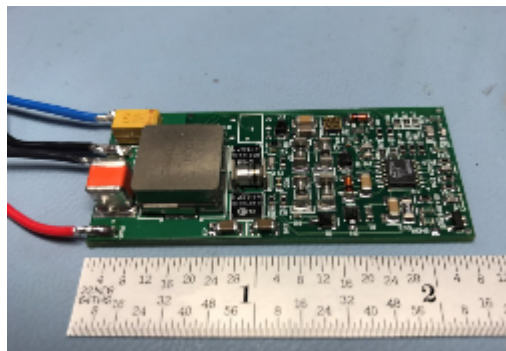


Thermal and Mechanical Analysis Complete



POL Module shield design is complete
Radiation analysis is complete

*POL Module design is complete. A module PDR was held on 12/13/17.
Passed the PDR and all actions have been addressed.*



Module performance exceeds design goal of 85% efficiency at $V_{in} = 15.0v$